













# JIG SAW BLADE SELECTION GUIDE

		Straight cut	Curved cut	Thick material	Thin Material	Fine cut	Coarse cut	
<b>WOOD</b> Hardwood, softwood, plywood, chipboard		T 101 B T 101 D T 101 BF	T 119 BO T 101 AO T 244 D	T 101 D T 144 D T 301 CD	T 101 B T 119 B	T 101 B T 101 BR T 101 AO T 301 CD	T 111 C T 144 D T 144 DF	
	Chipboard		T 101 D 1	T 101 D T 144 D	T 101 B T 101 BF	T 101 B T 301 CD T 301 CLF	T 144 DF T 144 D	
	Laminated chipboard		T 101 BR	T 101 AO	T 101 D	T 101 AO	T 101 BR T 101 AO	T 101 D
	Plywood		T 101 B T 119 B	T 101 AO	T 101 B	T 101 AO T 119 B	T 101 BR T 101 AO	T 119 B
	Blockboard		T 101 D T 101 BF	T 244 D	T 101 AO T 301 CD	T 101 B T 101 BF	T 101 B T 301 CLF	T 144 D T 144 DF
	Wood with nails		T 101 BF		T 144 DF	T 118 BF	T 101 BF	T 144 DF
<b>METAL</b> Sheet metal		T 118 A T 118 AF T 118 EF	T 218 A	T 118 EF T 118 BF	T 118 G T 118 AF			
	Metal, soft steel		T 118 A T 118 AF T 118 EF	T 227 D	T 118 B T 127 D T 318 B T 118 EF	T 118 A T 218 A T 118 AF	T 127 D	
	Aluminum		T 101 A T 101 BF T 118 A	T 227 D	T 118 B T 127 D T 318 B	T 118 G	T 101 A	T 127 D
	Non-ferrous metal		T 101 A T 318 A T 118 B T 101 BF T 118 EF	T 227 D	T 318 B T 118 B T 127 D T 118 BF	T 118 A T 118 G T 118 AF	T 318 A	T 111 C
	Sandwich materials		T 318 A T 318 B		T 318 B	T 318 A		
	<b>PLASTIC</b> PVC, plastic in general		T 101 B T 101 BF	T 119 BO T 101 AO	T 101 D T 301 CD	T 101 B	T 101 BR	T 111 C T 127 D T 119 B

## THE "PROGRESSOR" JIGSAW BLADE SERIES by BOSCH (Not listed in the above chart)



### Progressor Blade 1 A General Purpose - Universal Blade

**Use:** Wood with nails up to 3-1/8"; Plastics, aluminum and non-ferrous metals up to 1-5/16". 5" Long Blade.

**Features:** 1) Plunger tip for fast, precise plunge cuts.  
2) Teeth are milled and side set.  
3) Progressive tooth pitch from small to large.

**U/M:** Each (Minimum = 5 Blades)

**OUT #:** BLA-T345XF



### Progressor Blade 2 A Metal-Cutting - General Purpose Blade

**Use:** World's fastest-cutting metal jigsaw blade for metal. Can also be used to cut wood up to 2-5/16" and plastics up to 1-3/16". 4" Long Blade.

**Features:** 1) Tilted angle blade design for longer life and fast cutting.  
2) Progressive tooth pitch from small to large.

**U/M:** Each (Minimum = 5 Blades)

**OUT #:** BLA-T123X

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# TOOLS: Jig Saw Blades by BOSCH



**Side set and Milled Teeth**  
Quick, medium rough cuts in hardwood, softwood, aluminum, plastics and non-ferrous metals.

**Side set and Ground Teeth**  
Clean, quick cuts in wood and plastics.











**Wavy and Milled Teeth**  
Fine, straight cuts in plywood, soft steel, aluminum, non-ferrous metals and plastics.

**Taper Ground Teeth**  
Taper ground for precise, fine and clean cuts in wood and plastic.









## ORDERING INFORMATION

U/M = Each (Minimum = 5 Blades)  
Packed on a card.

## WOOD CUTTING High Carbon Steel JIG SAW BLADES

BLADE APPEARANCE	OUT #	LENGTH	TEETH PER INCH	TYPE OF TEETH	RECOMMENDED APPLICATIONS:	
					Wood	Other
	BLA-T101B or <del>BLA-BULK-T101B</del> (100 blades)	4"	10	Taper Ground	Very, Clean cuts	Plastic
	BLA-T101D or <del>BLA-BULK-T101D</del> (100 blades)	4"	6	Taper Ground	Fast, Clean cuts	Plastic
	BLA-T301CD	4-5/8"	8	Taper Ground	Fast, Clean parallel cuts	Straight cuts in plastics
	BLA-T111C	4"	8	Side Set + Milled	Medium, rough cut to 2-3/8"	Straight rough cuts in plastic
	BLA-T119B	3"	12	Wavy + Milled	Medium cut in wood & plywood	Straight cuts in plastics
	BLA-T119B0	3"	12	Wavy + Milled	Scroll cuts	Curve cuts in plastics
	BLA-T144D	4"	6	Side Set + Milled	Fast, Rough cuts to 2-3/8"	
	BLA-T244D	4"	6	Side Set + Ground	Curve cutting fast, rough to 2-3/8"	
	BLA-T101A0	3"	20	Alternate Ground	Fine finishing in wood, plywood, & veneers	Laminates and plastics
	BLA-T101BR or <del>BLA-BULK-T101BR</del> (100 blades)	4"	10	Taper Ground	Down cut no top splintering	Laminates and plastics

## METAL CUTTING High Speed Steel JIG SAW BLADES

BLADE APPEARANCE	OUT #	BLADE LENGTH	TEETH PER INCH	TYPE OF TEETH	RECOMMENDED APPLICATIONS:	
					Metal	Other
	BLA-T118A	3"	24	Wavy + Milled	Less than 1/8" mild steel & Non-ferrous	Plastic, Linoleum
	BLA-T118B	3"	14	Wavy + Milled	To 1/4" mild steel & Non-ferrous metals	
	BLA-T118G	3"	36	Wavy + Milled	To 1/16" mild steel & Non-ferrous metals	
	BLA-T318A	5-1/4"	24	Wavy + Milled	Less than 1/8" mild steel & Non-ferrous metals	
	BLA-T318B	5-1/4"	14	Side Set + Milled	To 1/4" mild steel & Non-ferrous metals	Reinforced Plastics
	BLA-T101A	4"	14	Taper Ground	Less than 3/8" aluminum & Non-ferrous metals	Plastics
	BLA-T127D	4"	8	Side Set + Milled	Less than 1/4" mild steel & Non-ferrous metals	
	BLA-T227D	4"	8	Side Set + Milled	Curve Cutting, mild steel & Non-ferrous metals	Reinforced Plastics

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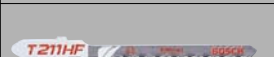


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# TOOLS: Jig Saw & Reciprocating Saw Blades by BOSCH

**ORDERING INFORMATION**  
 U/M = Each (Minimum = 5 Blades)  
 Packed on a card.



## BI-METAL CUTTING JIG SAW BLADES

BLADE APPEARANCE	OUT #	LENGTH	TEETH PER INCH	TYPE OF TEETH	RECOMMENDED APPLICATIONS:
	BLA-T118AF	3"	24	Milled + Wavy Set	Metal: Less than 1/8" mild steel & Non-ferrous Other: Curve cutting
	BLA-T118EF	3"	18	Milled + Wavy Set	Metal: To 3/16" mild steel & Non-ferrous Other: Contoured shapes and tubing
	BLA-T118BF	3"	14	Milled + Wavy Set	Wood: Nail embedded wood Metal: To 1/4" mild steel & Non-ferrous Other: Plastics
	BLA-T111CF	4"	8	Milled + Side Set	Wood: Medium to rough cuts Other: Plastics
	BLA-T211HF	3"	10	Milled + Side Set	Wood: Curve Cutting
	BLA-T144DF	4"	6	Side Set + Ground	Wood: Fast rough cuts and nail-embedded Other: Particle and fiber board
	BLA-T101BF	4"	10	Taper Ground	Wood: Clean cuts Metal: Non-ferrous Other: Reinforced plastics

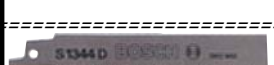
## BI-METAL CUTTING RECIPROCATING SAW BLADES

BLADE APPEARANCE	OUT #	LENGTH	TEETH PER INCH	TYPE OF TEETH	RECOMMENDED APPLICATIONS:
	BLA-S611DF	6"	6	Side Set Ground	Wood: Roughing, fast work, nail-embedded knotty wood Other: Plastic, fiber, particle board
	BLA-S1511DF	9"	6	Side Set Ground	Wood: Roughing, fast work, nail-embedded knotty wood Other: Plastic, fiber, particle board
	BLA-S1411DF	12"	6	Side Set Ground	Wood: Roughing, fast work, nail-embedded knotty wood Other: Plastic, fiber, particle board
	BLA-S811DF	6"	6	Side Set Ground	Wood: Nail-embedded, course cuts Other: Insulating board & Plastic
	BLA-S1118VF	9"	10/14	Variable Raker	Metal: Over 1/8" Other: Contoured shapes and tubing
	BLA-S922EF	6"	18	Raker	Metal: All metal 1/8" to 3/16" thick Other: Contoured shapes and tubing
	BLA-S1122EF	9"	18	Raker	Metal: All metal 1/8" to 1/4" thick Other: Contoured shapes and tubing
	BLA-S918BF	6"	14	Raker	Metal: All metal 1/8" to 1/4" thick Other: Contoured shapes and tubing

### METAL ONLY High Speed Steel Blades for Reciprocating Saws

BLADE APPEARANCE	OUT #	LENGTH	TEETH PER INCH	TYPE OF TEETH	RECOMMENDED APPLICATIONS:
	BLA-S918E	6"	18	Raker	Metal: All metals from 1/8" to 3/16" Other: Contoured shapes and tubing
	BLA-S918A	6"	24	Wavy + Milled	Metal: All metals from 1/8" to 3/16" Other: Contoured shapes and tubing

### WOOD ONLY High Carbon Steel Blades for Reciprocating Saws

BLADE APPEARANCE	OUT # (5 Blades)	LENGTH	TEETH PER INCH	TEETH SPECS	RECOMMENDED APPLICATION
	BLA-S1344D	12"	6	SS & Ground HCS	Wood: Fast, clean in both hard and soft woods Other: Plastics and tubing

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